



Safety Data Sheet

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SECTION 1: Identification

1.1. Product identifier

3M™ Super Silicone Sealant (Clear), 08661, 08663

Product Identification Numbers

60-4550-7160-9, 60-4550-7162-5

1.2. Recommended use and restrictions on use

Recommended use

Automotive, General purpose bonding and sealing, as well as formed-in-place gasket applications.

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Serious Eye Damage/Irritation: Category 2A.

Skin Corrosion/Irritation: Category 2.

Reproductive Toxicity: Category 2.

2.2. Label elements

Signal word

Warning

Symbols

Exclamation mark | Health Hazard |

Pictograms**Hazard Statements**

Causes serious eye irritation.

Causes skin irritation.

Suspected of damaging fertility or the unborn child.

Precautionary Statements**General:**

Keep out of reach of children.

Prevention:

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation occurs: Get medical advice/attention.

Take off contaminated clothing and wash it before reuse.

IF exposed or concerned: Get medical advice/attention.

Storage:

Store locked up.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

1% of the mixture consists of ingredients of unknown acute oral toxicity.

11% of the mixture consists of ingredients of unknown acute dermal toxicity.

71% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Siloxanes and Silicones, Di-me, Hydroxy-Terminated	70131-67-8	60 - 100 Trade Secret *
Silica	7631-86-9	5 - 10 Trade Secret *
Solvent Refined Hydrotreated Middle Distillate	64742-46-7	5 - 10 Trade Secret *
Ethyltriacetoxysilane	17689-77-9	1 - 5 Trade Secret *
Methyltriacetoxysilane	4253-34-3	1 - 5 Trade Secret *
Decamethylcyclopentasiloxane	541-02-6	<= 1 Trade Secret *
Octamethylcyclotetrasiloxane	556-67-2	<= 1 Trade Secret *
Poly(dimethylsiloxane)	63148-62-9	<= 1 Trade Secret *
Polydimethylcyclsiloxane	69430-24-6	<= 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

None inherent in this product.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion

5.3. Special protective actions for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or

bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Seal the container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/international regulations.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidizing agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (gloves, respirators, etc.) as required.

7.2. Conditions for safe storage including any incompatibilities

Store away from oxidizing agents.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Decamethylcyclotrasiloxane	541-02-6	AIHA	TWA:10 ppm	
Octamethylcyclotetrasiloxane	556-67-2	AIHA	TWA:10 ppm	
Paraffin oil	64742-46-7	OSHA	TWA(as mist):5 mg/m3	
SILICA, AMORPHOUS	7631-86-9	OSHA	TWA concentration:0.8 mg/m3;TWA:20 millions of particles/cu. ft.	

ACGIH : American Conference of Governmental Industrial Hygienists
 AIHA : American Industrial Hygiene Association
 CMRG : Chemical Manufacturer's Recommended Guidelines
 OSHA : United States Department of Labor - Occupational Safety and Health Administration
 TWA: Time-Weighted-Average
 STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Provide ventilated enclosure for heat curing. Curing enclosures must be exhausted to outdoors or to a suitable emission control device. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended: Neoprene
Polymer laminate

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Liquid
Odor, Color, Grade:	Clear silicone elastomer paste with acetic acid odor.
Odor threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Boiling Point	<i>No Data Available</i>
Flash Point	Flash point > 93 °C (200 °F) [<i>Test Method</i> :Closed Cup]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Not Applicable
Flammable Limits(LEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Flammable Limits(UEL)	<i>No Data Available</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>
Density	1.0 g/ml
Specific Gravity	1.0 [<i>Ref Std</i> :WATER=1]
Solubility In Water	<i>No Data Available</i>
Solubility- non-water	<i>No Data Available</i>
Partition coefficient: n-octanol/ water	<i>No Data Available</i>
Autoignition temperature	<i>No Data Available</i>
Decomposition temperature	<i>No Data Available</i>
Viscosity	<i>No Data Available</i>
Hazardous Air Pollutants	0 % weight [<i>Test Method</i> :Calculated]
Volatile Organic Compounds	<=3 % weight [<i>Test Method</i> :calculated per CARB title 2]
Volatile Organic Compounds	<=31 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	<=31 g/l [<i>Test Method</i> :calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Strong oxidizing agents

10.6. Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
Formaldehyde	Heat

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

May cause additional health effects (see below).

Skin Contact:

Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, dryness, cracking, blistering, and pain.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May cause additional health effects (see below).

Additional Health Effects:

Reproductive/Developmental Toxicity:

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE5 - 12.5 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Siloxanes and Silicones, Di-me, Hydroxy-Terminated	Dermal	Rabbit	LD50 > 16,000 mg/kg
Siloxanes and Silicones, Di-me, Hydroxy-Terminated	Ingestion	Rat	LD50 > 64,000 mg/kg
Silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Solvent Refined Hydrotreated Middle Distillate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Silica	Ingestion	Rat	LD50 > 5,110 mg/kg
Solvent Refined Hydrotreated Middle Distillate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 4.6 mg/l
Solvent Refined Hydrotreated Middle Distillate	Ingestion	Rat	LD50 > 5,000 mg/kg
Ethyltriacetoxysilane	Ingestion	Rat	LD50 1,462 mg/kg
Methyltriacetoxysilane	Ingestion	Rat	LD50 1,602 mg/kg
Decamethylcyclopentasiloxane	Dermal	Rabbit	LD50 > 15,000 mg/kg
Poly(dimethylsiloxane)	Dermal	Rabbit	LD50 > 19,400 mg/kg
Decamethylcyclopentasiloxane	Inhalation-Dust/Mist (4 hours)	Rat	LC50 8.7 mg/l
Decamethylcyclopentasiloxane	Ingestion	Rat	LD50 > 24,134 mg/kg
Octamethylcyclotetrasiloxane	Dermal	Rat	LD50 > 2,400 mg/kg
Octamethylcyclotetrasiloxane	Inhalation-Dust/Mist (4 hours)	Rat	LC50 36 mg/l
Octamethylcyclotetrasiloxane	Ingestion	Rat	LD50 > 5,000 mg/kg
Poly(dimethylsiloxane)	Ingestion	Rat	LD50 > 17,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Silica	Rabbit	No significant irritation
Solvent Refined Hydrotreated Middle Distillate	Rabbit	Minimal irritation
Ethyltriacetoxysilane	Rabbit	Corrosive
Methyltriacetoxysilane	Rabbit	Corrosive
Decamethylcyclopentasiloxane	Rabbit	No significant irritation
Octamethylcyclotetrasiloxane	Rabbit	Minimal irritation
Poly(dimethylsiloxane)	Rabbit	No significant irritation

Serious Eye Damage/Irritation

Name	Species	Value
Silica	Rabbit	No significant irritation
Solvent Refined Hydrotreated Middle Distillate	Not available	Mild irritant
Ethyltriacetoxysilane	similar health hazards	Corrosive

Methyltriacetoxysilane	Rabbit	Corrosive
Decamethylcyclopentasiloxane	Rabbit	No significant irritation
Octamethylcyclotetrasiloxane	Rabbit	No significant irritation
Poly(dimethylsiloxane)	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Silica	Human and animal	Not classified
Decamethylcyclopentasiloxane	Mouse	Not classified
Octamethylcyclotetrasiloxane	Human and animal	Not classified

Respiratory Sensitization

For the component/components, either no data are currently available or the data are not sufficient for classification.

Germ Cell Mutagenicity

Name	Route	Value
Siloxanes and Silicones, Di-me, Hydroxy-Terminated	In Vitro	Not mutagenic
Silica	In Vitro	Not mutagenic
Solvent Refined Hydrotreated Middle Distillate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Decamethylcyclopentasiloxane	In Vitro	Not mutagenic
Decamethylcyclopentasiloxane	In vivo	Not mutagenic
Octamethylcyclotetrasiloxane	In Vitro	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Silica	Not Specified	Mouse	Some positive data exist, but the data are not sufficient for classification
Solvent Refined Hydrotreated Middle Distillate	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Decamethylcyclopentasiloxane	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity

Reproductive and/or Developmental Effects

Name	Route	Value	Species	Test Result	Exposure Duration
Silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis
Decamethylcyclopentasiloxane	Inhalation	Not classified for reproduction and/or development	Rat	NOAEL 2.43 mg/l	2 generation
Decamethylcyclopentasiloxane	Inhalation	Not classified for female reproduction	Rat	NOAEL 2.43 mg/l	2 generation
Decamethylcyclopentasiloxane	Inhalation	Not classified for male reproduction	Rat	NOAEL 2.43 mg/l	2 generation
Octamethylcyclotetrasiloxane	Inhalation	Not classified for male reproduction	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxane	Ingestion	Toxic to female reproduction	Rabbit	NOAEL 50 mg/kg/day	during organogenesis
Octamethylcyclotetrasiloxane	Inhalation	Toxic to female reproduction	Rat	NOAEL 3.6	2 generation

				mg/l	
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Target Organ(s)

Specific Target Organ Toxicity - single exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Solvent Refined Hydrotreated Middle Distillate	Inhalation	central nervous system depression respiratory irritation	Some positive data exist, but the data are not sufficient for classification	Not available	NOAEL NA	
Solvent Refined Hydrotreated Middle Distillate	Ingestion	central nervous system depression	May cause drowsiness or dizziness	Not available	NOAEL NA	
Ethyltriacetoxysilane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	
Methyltriacetoxysilane	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification	similar health hazards	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Silica	Inhalation	respiratory system silicosis	Not classified	Human	NOAEL Not available	occupational exposure
Decamethylcyclopentasiloxane	Dermal	hematopoietic system eyes	Not classified	Rat	NOAEL 1,600 mg/kg/day	28 days
Decamethylcyclopentasiloxane	Inhalation	hematopoietic system respiratory system liver eyes kidney and/or bladder	Not classified	Rat	NOAEL 2.42 mg/l	2 years
Decamethylcyclopentasiloxane	Ingestion	liver immune system respiratory system heart hematopoietic system kidney and/or bladder	Not classified	Rat	NOAEL 1,000 mg/kg/day	90 days
Octamethylcyclotetrasiloxane	Dermal	hematopoietic system	Not classified	Rabbit	NOAEL 960 mg/kg/day	3 weeks
Octamethylcyclotetrasiloxane	Inhalation	liver	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks
Octamethylcyclotetrasiloxane	Inhalation	endocrine system immune system kidney and/or bladder	Not classified	Rat	NOAEL 8.5 mg/l	2 generation
Octamethylcyclotetrasiloxane	Inhalation	hematopoietic system	Not classified	Rat	NOAEL 8.5 mg/l	13 weeks
Octamethylcyclotetrasiloxane	Ingestion	liver	Not classified	Rat	NOAEL 1,600 mg/kg/day	2 weeks

Aspiration Hazard

Name	Value
Solvent Refined Hydrotreated Middle Distillate	Aspiration hazard

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

Ecotoxicological information

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations

13.1. Disposal methods

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

EPCRA 311/312 Hazard Classifications:

Physical Hazards

Not applicable

Health Hazards

Reproductive toxicity

Serious eye damage or eye irritation

Skin Corrosion or Irritation

This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)
Octamethylcyclotetrasiloxane

C.A.S. No
556-67-2

Regulation
Toxic Substances Control Act (TSCA) 4
Test Rule Chemicals

Status
Applicable

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 1 Instability: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

HMIS Hazard Classification

Health: 2 Flammability: 1 Physical Hazard: 0 Personal Protection: X - See PPE section.

Hazardous Material Identification System (HMIS® IV) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS® IV ratings are to be used with a fully implemented HMIS® IV program. HMIS® is a registered mark of the American Coatings Association (ACA).

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